

# **AGRICULTURE Pipes & Fittings**

Solution to Pressure and **Non-Pressure Applications** 



### **AGRI PIPES AND FITTINGS**

Solution to Pressure and Non-Pressure Applications

Skipper offers comprehensive range of UPVC Pipes & Fittings used in various applications like Irrigation & Water Supply in diverse pressure classes. Pipes are available in both ring & solvent joints and fittings are in moulded & fabricated form.



### **Product Range**

PIPES	FITTINGS
20 mm to 315 mm	40 mm to 200 mm

**Type A:** for water supply

**Type B:** for use in Agriculture.

### **Installation Guide**

Solvent Welding

Ring Fit threaded or Brass insert end jointings will be as per standard installation procedures & applications.



#### **Standards**

PIPES							
Size (mm)	Working Pressure(Kg/cm²)	Standard					
20 mm to 315 mm	2.5, 4, 6, 8 & 10	IS 4985 : 2021					

FITTINGS								
Size (mm)	Standard							
40 mm to 200 mm	4, 6 & 10	IS 7834 : 1987						
40 mm to 200 mm	4,0 & 10	IS 10124 : 2009						



Solution to Pressure and Non-Pressure Applications

### Dimensions | as per IS 4985:2021

Nominal	Mean Outside Diameter		Wall Thickness										Mean Socket Internal Diameter	
Outside Diameter			(Class -1)/ 2.5 kg/cm²		(Class -2)/ 4.00 kg/cm²		(Class -3)/ 6 kg/cm²		(Class -4)/ 8 kg/cm²		(Class -5)/ 10 kg/cm²		of Mid point of Socket Length	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
20	20	20.3									1.1	1.5	20.1	20.3
25	25	25							1.2	1.6	1.4	1.8	25.1	25.3
32	32	32.3							1.5	1.9	1.8	2.2	32.1	32.3
40	40	40.3					1.4	1.8	1.8	2.2	2.2	2.7	40.1	40.3
50	50	50.3					1.7	2.1	2.3	2.8	2.8	3.3	50.1	50.3
63	63	63.3			1.5	1.9	2.2	2.7	2.8	3.3	3.5	4.1	63.1	63.3
75	75	75.3			1.8	2.2	2.6	3.1	3.4	4	4.2	4.9	75.1	75.3
90	90	90.3	1.3	1.7	2.1	2.6	3.1	3.7	4	4.6	5	5.7	90.1	90.3
110	110	110.4	1.6	2	2.5	3	3.7	4.3	4.9	5.6	6.1	7.1	110.1	110.4
125	125	125.4	1.8	2.2	2.9	3.4	4.3	5	5.6	6.4	6.9	8	125.1	125.4
140	140	140.5	2	2.4	3.2	3.8	4.8	5.5	6.3	7.3	7.7	8.9	140.2	140.5
160	160	160.5	2.3	2.8	3.7	4.3	5.4	6.2	7.2	8.3	8.8	10.2	160.2	160.5
180	180	180.6	2.6	3.1	4.2	4.9	6.1	7.1	8	9.2	9.9	11.4	180.2	180.5
200	200	200.6	2.9	3.4	4.6	5.3	6.8	7.9	8.9	10.3	11	12.7	200.3	200.6
225	225	225.7	3.3	3.9	5.2	6	7.6	8.8	10	11.5	12.4	14.3	225.3	225.7
250	250	250.8	3.6	4.2	5.7	6.5	8.5	9.8	11.2	12.9	13.8	15.9	250.4	250.8
280	280	280.9	4.1	4.8	6.4	7.4	9.5	11	12.5	14.4	15.4	17.8	280.4	280.9
315	315	316	4.6	5.3	7.2	8.3	10.7	12.4	14	16.1	17.3	19.9	315.4	316

#### **Features & Benefits**



Anti Corrosion



Superior Mechanical Strength



**Excellent Chemical Resistance** 



Superior from a Hygiene Perspective



Relatively Low Cost



Maintenance Free

**Applications** 



# **CASING & SCREEN PIPES**

**Solution to Borewell & Tubewell Application** 

### **CASING & SCREEN PIPES**

Solution to Borewell & Tubewell Application

Skipper offers comprehensive range of Casing & Ribbed Screen Pipes that are manufactured using a high quality UPVC compound & are ideal for the transportation of hard, salty, sandy or chemically aggressive water. These pipes are also anti-corrosive having high tensile strength to withstand high impact and minimum water friction.

Casing Pipes are classified into those suitable for shallow, medium and deep depth wells as under:

**a) CS Pipe:** Shallow well casing pipes suitable for wells with depths upto 80 m.

**b) CM Pipe:** Medium well casing pipes suitable for wells with depths above 80 m and upto 250 m.

c) CD Pipe: Deep well casing pipes suitable for wells with depths above 250 m and upto 450 m.



#### **Product Range**

SLOTTED & RIBBED CASING PIPES						
Ribbed Strainer Pipes Slotted Pipes-CM Slotted Pipes-CS						
40 to 250mm (1½" to 10")	80 to 200mm (3" to 8")	150 to 175 mm (6" to 7")				

PLAIN CASING PIPES								
Casing Shallow	Casing Medium	Casing Deep						
150 to 300mm (6" to 12")	40 to 300mm (1½" to 12")	100 to 300 mm (4" to 12")						

#### **Standard**

PIPE	TYPE	SIZE (mm)	STANDARD	JOINTS
Ribbed & Slotted Pipes	Ribbed Medium Strainer	40 to 300mm (1½" to 12")		
Nibbed & Slotted Fipes	Ribbed Deep Strainer	100 to 250mm (4" to 10")		
	Casing Medium	40 to 250mm (1½" to 10")	IS 12818:2010	Threaded
Casing Pipes	Casing Shallow	150 to 250mm (6" to 10")		Joint
	Casing Deep	175 to 250mm (7" to 10")		
Clatted Divers	Slotted - CM	80 to 200mm (3" to 8")	As per manufacturing	
Slotted Pipes	Slotted - CS	150 to 175mm (6" to 7")	standard	

Note: Boring Pipes are also available as per ASTM D 1785 Standard.

#### **Features & Benefits**



Easy to Handle



Corrosion Free



Ultimate Tensile Strength and **Impact Strength** 



Maximum Yield of Water



Easy Joining & Installation



Non-Toxic



Non-Conductive



Long Life

# **CASING & SCREEN PIPES**

Solution to Borewell & Tubewell Application



## **Dimensions**

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	RIBBED SCREEN PIPES											
				Medium	Well Screen (RN	IS)	Deep Well Screen (RDS)					
Nominal Diameter(DN)		Mean Outer Diame	eter of Pipe (mm)	Mean Outer Diameter over Connection	Wall Thickness (mr		Mean Outer Diameter over Connection	Wall Thickness (under ribs) (mm)				
Inches	mm	Min	Max	Max	Min	Max	Max	Min	Max			
1½	40	52.00	52.20	56.00	3.50	4.00						
2	50	64.00	64.20	69.00	4.00	4.60						
3	80	92.00	92.30	98.00	4.00	4.60						
4	100	117.00	117.30	124.00	5.00 5.70		129.00	7.00	7.90			
41/2	115	129.00	129.30	136.00	5.00	5.70	141.00	7.50	8.50			
5	125	144.00	144.40	154.00	6.50	7.30	156.00	8.00	9.00			
6	150	169.00	169.40	182.00	7.50	8.50	184.00	9.50	10.70			
7	175	204.00	204.50	219.00	8.80	9.80	221.00	11.80	13.60			
8	200	229.00	229.50	247.00	10.00	11.20	251.00	13.00	14.80			
10	250	284.00	284.50	302.00	12.50	14.00	309.00	16.00	17.60			
12	300	334.00	334.60	356.00	14.50	16.20						

	PLAIN CASING PIPES												
Nominal Diameter(DN)		Mean Outer Diameter of Pipe (mm)		Deep Well	Casing (	CD)	Medium We	ell Casing	(CM)	Shallow Well Casing (CS)			
				Mean Outer Diameter over Connection	Wall Thickness (mm)		Mean Outer Diameter over Connection	Wall Thickness (mm)		Mean Outer Diameter over Connection		iickness nm)	
Inches	mm	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	
1½	40	48.00	48.20				52	3.50	4.00				
2	50	60.00	60.20				65	4.00	4.60				
3	80	88.00	88.30				94	4.00	4.60				
4	100	113.00	113.30				120	5.00	5.70				
5	125	140.00	140.40				150	6.50	7.30				
6	150	165.00	165.40				178	7.50	8.50	174	5.70	6.50	
7	175	200.00	200.50	217	11.80	13.60	215	8.80	9.80	211	7.00	7.80	
8	200	225.00	225.50	247	13.00	14.80	243	10.00	11.20	238	7.60	8.80	
10	250	280.00	280.50	304	16.00	17.60	298	12.50	14.00	292	9.60	11.00	
12	300	330.00	330.60	359	19.00	21.00	352	14.50	16.20	346	11.20	13.30	

## **Applications**

Borewell & Tubewell application



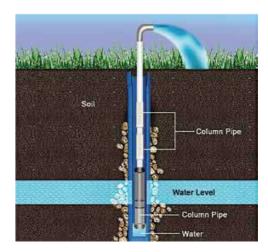
# **COLUMN PIPES**

For Borewell Application

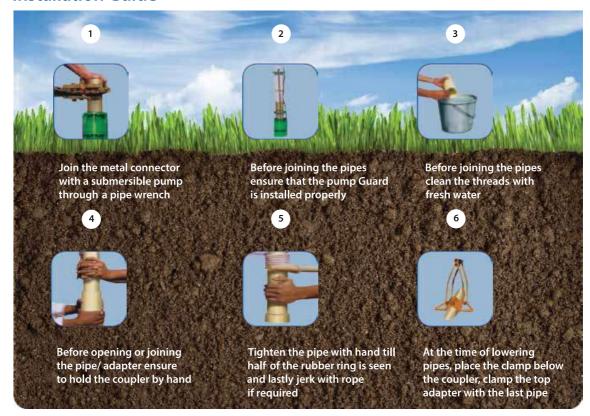
Skipper offers comprehensive range of Column Pipes fitted with submersible pumps with different heads upto 360 mtrs. Use of Special Compound, Square Threads for Joints & Sealing Rings make these pipes watertight, shock absorbent & provides good load strengths.

#### **Product Range**

Column Pipes are available from 25mm to 100mm in V4, Special, Silver, Gold & Diamond variants with option of Bell ended & Socket.



#### **Installation Guide**



# **COLUMN PIPES**

For Borewell Applications



Column Pipes for Submersible Pumps										
SL NO	Size	Product Class	M.	O.D	Pressure Ratings kg/cm2	Total Head in Mtr				
JL NO	5126	1 Todact Class	Min	Max	Tressure natings kg /cm2	Total Head III Miti				
1	25MM	V4	33.27	33.53	10	100				
2	32MM	V4	42.03	42.29	10	100				
3	40MM	V4	48.11	48.41	10	100				
4	50MM	V4	60.00	60.20	10	100				
5	65MM	V4	75	75.3	10	100				
6	80MM	V4	88	88.3	10	100				
7	25 MM	S-12.5	33.27	33,53	12.5	125				
8	32MM	S-12.5	42.03	42.29	12.5	125				
9	25 MM	S-15	33.27	33.53	15	150				
10	32MM	S-15	42.03	42.29	15	150				
11	25MM	SILVER	33.27	33.53	21	210				
12	32MM	SILVER	42.03	42.29	21	210				
13	40MM	SILVER	48.11	48.41	19	190				
14	25MM	GOLD	33.27	33.53	29	290				
15	32MM	GOLD	42.03	42.29	25	250				
16	40MM	GOLD	48.11	48.41	23	230				
17	50MM	GOLD	60	60.2	19	190				
18	65MM	GOLD	75	75.3	18	180				
19	80MM	GOLD	88	88.3	17	170				
20	100MM	GOLD	113	113.3	16	160				
21	32MM	DIAMOND	42.03	42.29	36	360				

#### **Features & Benefits**



Long Life



Light Weight



Leak Proof Joints



High Tensile Strength



Quick Installation



Excellent Chemical & Corrosion Resistance

## **Applications**

Borewell application fitted with submersible pumps.

